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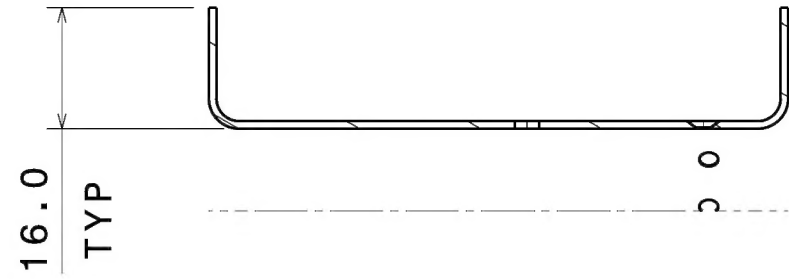
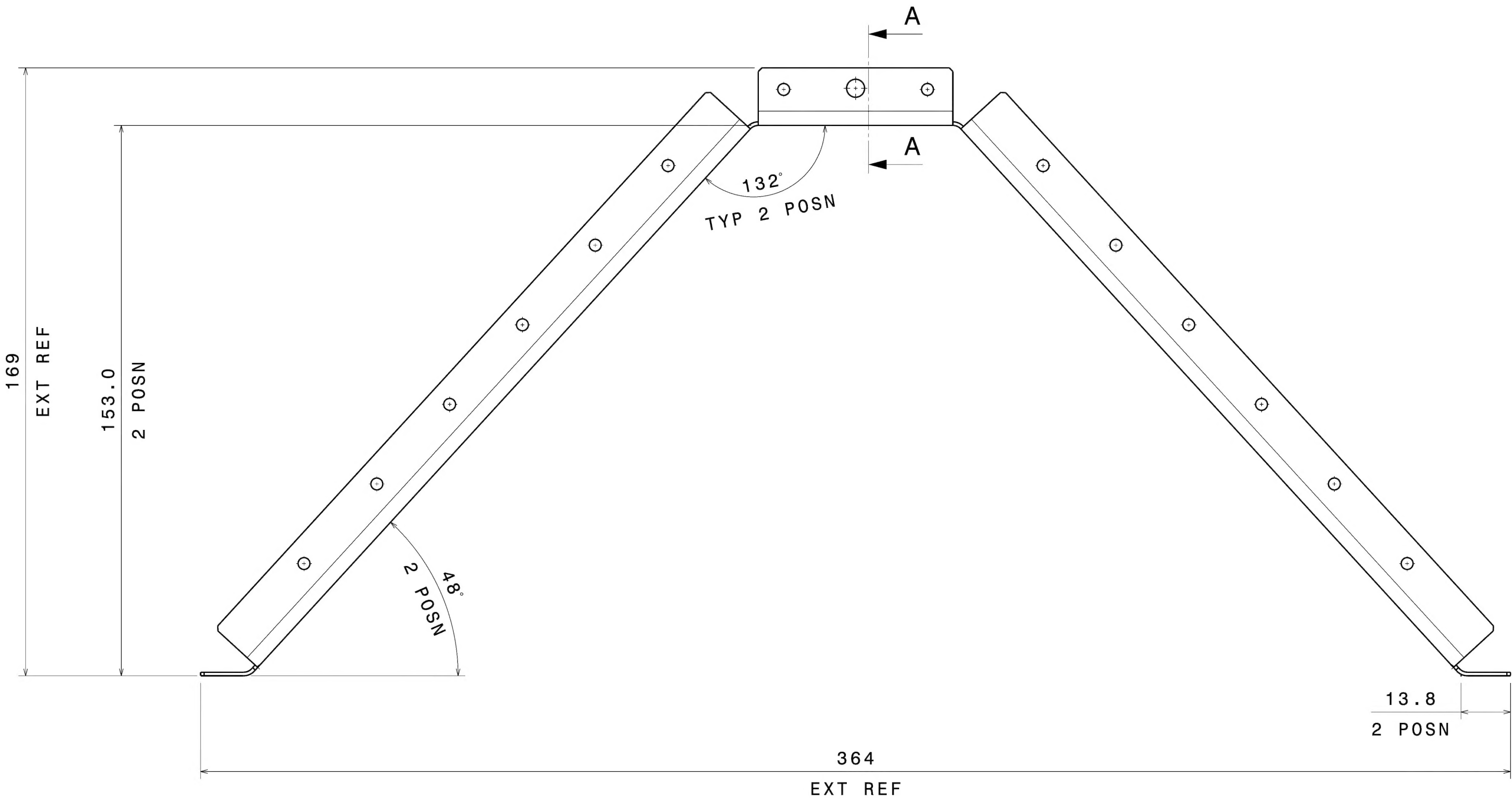
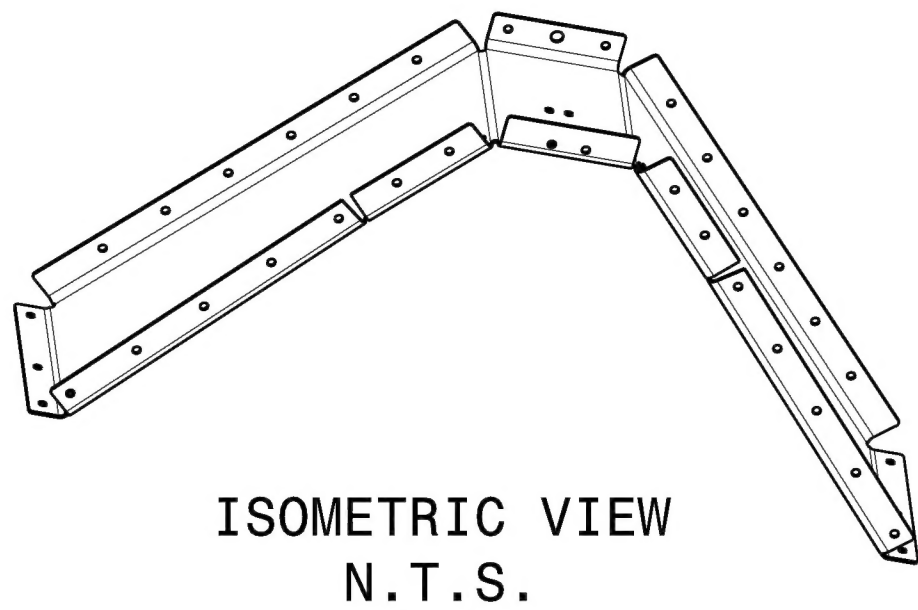
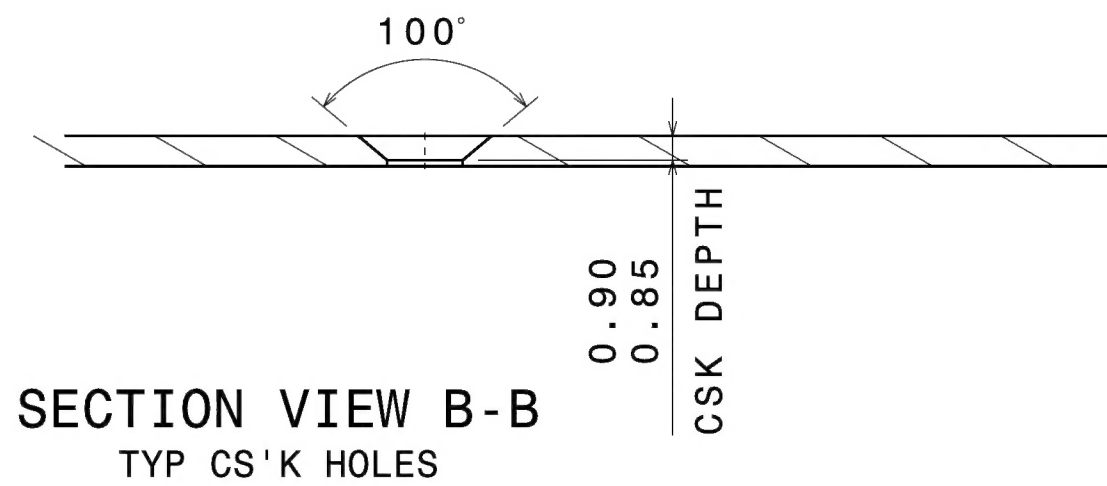
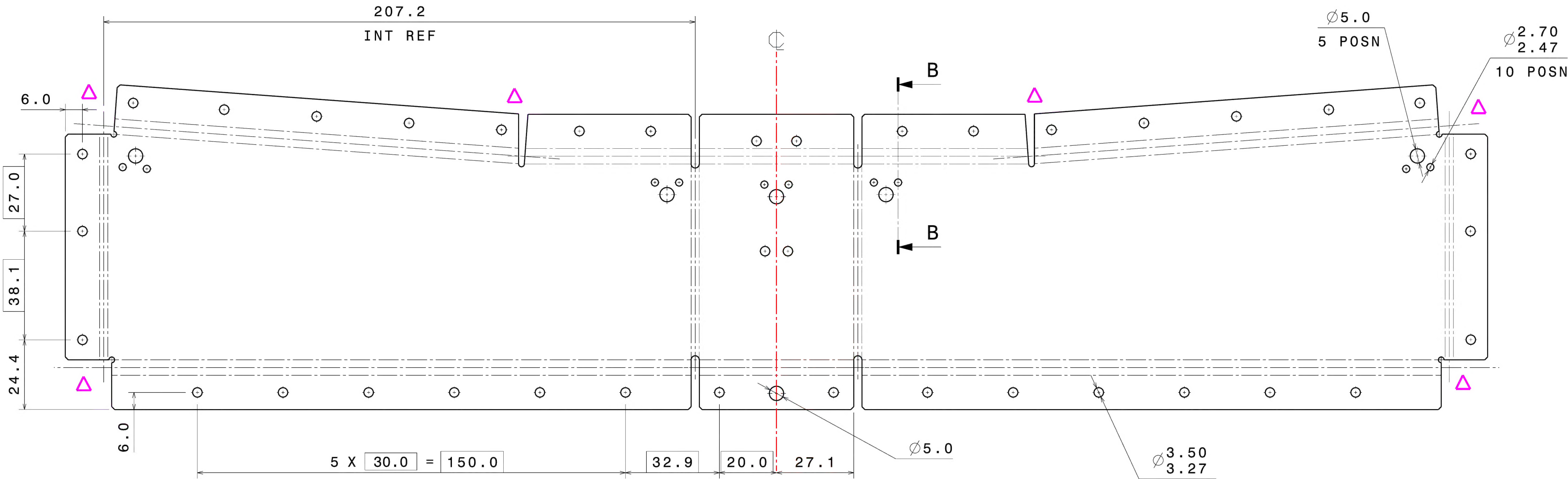
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DRG NO QB21907		SH A A	ISS P2Y	1	
ZONE	ISS	DESCRIPTION		DATE	APPROVALS
VARIOUS	P2Y	BEND RELIEF WAS 1MM. ECR R40792 INCORPORATED		8 OCT 2014	MODIFIED: C DESCARGUES
		CHANGE CODE: PE		10 OCT 2014	DRG CHCK: T CLARK
					PROJ ENGR:
					MFG ENGR:
					TECH APPL:
				13 OCT 2014	DSGN APPL: D P SMITH



NOTES

1. MATERIAL: AL ALLOY L113-T6 x 19 SWG (1.0mm).
2. REMOVE ALL BURRS AND SHARP EDGES.
3. INTERNAL BEND RADII TO BE 3.0mm UNLESS OTHERWISE STATED ON THE DRAWING.
4. UNLESS OTHERWISE STATED POSITIONAL TOLERANCE OF ALL HOLES:  $\pm \text{Ø}0.34$
5. FINISH: SULPHURIC ANODISE IN ACCORDANCE WITH DEF STAN 03-25.
6. PRIME ALL OVER USING REF 01-03 TO QD3088, I.A.W. MANUFACTURER'S INSTRUCTIONS.
7. ALL UNDIMENSIONED FEATURES CONTROLLED BY CAD MODEL.

REF	DRAWING NUMBER	QTY	DESCRIPTION	MATERIAL/REMARKS
01	QD3088-133	A/R	PRIMER	
02	QD3088-134	A/R	ACTIVATOR	
03	QD3088-135	A/R	THINNERS	

PART MARK TO QD5016



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CAD LOCATION UKEH\_CATDRW-133205